

# Work Order ID 92281

Thursday, October 25, 2012 9:15:25 AM

**\*92281\***

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Item ID: D4541-6 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Bracket  
 Start Date: 10/25/2012 Start Qty: 11.00 **\*11\*** Cust Item ID:  
 Required Date: 10/25/2012 Req'd Qty: 11.00 **\*11\*** Customer:  
 Reference: ALODINE *rework*

Approvals: Process Plan: *mf* Date: *12-10-25* Tooling: Date:  
 QC: Date: SPC (Y/N): Date:  
 Run Start **\*NR1\***  
 Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4541	C

170 Chemical Conversion Coat per QSI005 4.1 0.00

**\*170\***

HandFinish  
Hand Finishing

Memo  
PULL FROM STOCK D4541-6 X 11 B *90489* AND ALODINE

*11 76 12-10-25*

180 QC7-Inspect Chemical Conversion Coat 0.00

**\*180\***

QC  
Quality Control

Memo

0.00 *12-10-29*

*DAS 15 2-89*

*11*

190 Identify as per dwg & Stock Location: *163* 0.00

**\*190\***

Packaging  
Packaging

Memo

0.00

*12 12/10/29 SD*

**\*92281\***

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**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 10/25/2012    **Start Qty:** 11.00    **\*11\***

**Cust Item ID:**

**Required Date:** 10/25/2012      **Req'd Qty:** 11.00      **\*1 1\***

**Customer:**

**Reference:** ALODINE

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

### Operation Description

## Set Up/ Run Hours

**Tool ID****Tool #****Plan  
Code**

**Accept Qty**

Reject  
QtyReject  
Number

**Insp.  
Stam**

200

QC21- Final Inspection - Work Order Release

0.00

**\*200\***

QC

## Memo

0,00

## Quality Control

mk  
(2-10-91)

# Picklist Print

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Work Order ID: 92281

Parent Item: D4541-6

Parent Item Name: Bracket

Start Date: 10/25/2012

Required Date: 10/25/2012

Start Qty: 11.00

Required Qty: 11.00

Comments: IPP REV:A 12.05.08 as per dwg revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4541-6 Bracket		Manufactured	No				Each	0.0000		11			

90444  
92281  
11X  
h

## List Lots

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Criteria : Item ID: d4541-6 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D4541-6 Bracket	Main Warehouse ST112	90444	10/4/2012	11.0000		QC21	
Total:				11.0000			

# 92281 ✓